

## DECOILER-STRAIGHTENER

SOP/P/9/100-900/S

Straightener and decoiler mounted on common base in a space-saving construction. Common control and operating elements,

### Decoiler

- Precision mandrel with four adjustable jaws.
- Maximum Loading capacity 100 kg.
- Maximum coil outer  $\varnothing$  850 mm.
- $\varnothing$  expansion range 180 - 650 mm.
- Maximum strip width 100 mm.
- Loop control by contact plate with ground contact.

### Straightener

- Adjustment of immersion depth by two handwheels.
- Display by two analog gauges.
- 9 Straightening rolls  $\varnothing$  25 mm.
- 2 Transport rolls  $\varnothing$  40 mm.
- Strip thickness 0,1 - 1,0 mm.
- Maximum cross section 100 mm<sup>2</sup> R<sub>m</sub> 400 N/mm<sup>2</sup>.
- Maximum passage width 100 mm.
- Scanning system by two flexible probes with ground contact.
- Electrical supply 230 V / 50 Hz / 1L+N+PE.
- Color reseda-green RAL 6011 hammerite.

