

PRECISION STRAIGHTENER WM/23/350/30/10M

Powered, automatic precision straightener for parts.

Straightener consisting of:

Massive steel construction, movable by forklift

Precision straightener, system Schubert

- Removable safety cover
- No of straightening rolls 23 pieces
- Ø straightening rolls 30 mm
- Max. passage width 350 mm
- Material thickness 0,3 – 5,0 mm
- Max. cross section 1500 N/mm² at R_m=400N/mm²
- Upper straightening rolls are adjustable in penetration and crosswise (lateral)
- Adjustment of straightening roll position by electric motors
- Straightening rolls mounted in roller bearings
- Pneumatic lifting of the straightening rolls
- Indication of the penetration depth by dial gauges (reading accuracy 1/100 mm)
- Conveyor belt or insertion table at the inlet
- Gravity slide of stainless steel at the outlet

Hydraulic unit for automatic oil circulation of the gear/shaft lubrication, integrated in the base

Control system

- Control box, fixed behind the machine by swivelling mechanism, wired acc. to EN-60204 prescriptions
- Control panel in front of the machine
- Electrical supply 400 V / 50 Hz / 3L+PE

Colour Reseda green RAL 6011

